

3M™ 9772L Foam Tape

Polyvinyl Chloride Foam Tape

Description:

This closed cell foam tape is softer, more flexible and more conformable than other 3M foam tapes. It is breathable, permeable to water vapor and can be used in extended wear transdermal systems, retaining its shape. The product is supplied in roll form for use in the fabrication of transdermal, topical and transmucosal drug delivery systems.

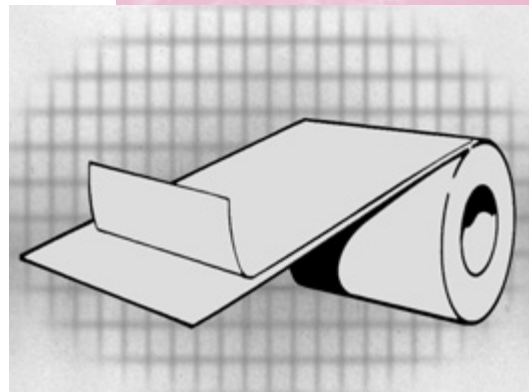
- Ivory
- Minimal adhesive residue
- Hypoallergenic
- Laminated with a 3M proprietary medium tack, pressure-sensitive acrylate adhesive
- One side silicone coated, polyethylene coated paper liner
- Manufactured for use in pharmaceutical products

Tape Properties:

Test data presented are average values and are not intended to be used for specification purposes.

Properties:	Nominal Values U.S.	Nominal Values Metric
Adhesion to Steel		
Minimum	9 oz./in.	2.5 N/25.4 mm
Liner Release		
Maximum	50 g/in.	0.5 N/25.4 mm
Tape Thickness		
(without liner)	34 mils	0.86 mm
Liner Thickness	4 mils	0.10 mm

Note: 3M test methods and product specifications available upon request.



Foam Tape



3M Drug Delivery Systems

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General Information:

	Nominal Values U.S.	Nominal Values Metric
Length:		
Maximum	145 yds. on 3 in. I.D. cores	132 m on 76 mm I.D. cores
Approximate roll diameters	145 yds. – 16.5 in. 100 yds. – 14.0 in. 75 yds. – 12.0 in.	132 m – 42 cm 91 m – 36 cm 69 m – 30 cm
Width:		
Maximum	48 in.	122 cm
Sample Roll:	25 yds. × 6 in.	23 m × 15 cm
Minimum Order Quantity:	96 yd ²	80 m ²

Traceability:

Each roll and shipment will contain a lot number which is traceable through production records to input materials and process conditions. Material traceability will be in compliance with United States current Good Manufacturing Practices.

Product Safety:

Product safety is characterized by the following evaluations:

In vitro Cytotoxicity
Primary Skin Irritation
21 Day Cumulative Irritation
200 Panelist Contact Sensitization

Storage Conditions:

The product should be stored at temperatures between 32–86°F (0–30°C) and relative humidity less than 75 percent. The product will maintain the stated performance, for a period of two years from the manufactured date, when stored under recommended conditions.

Product Use:

Customer is solely responsible for determining the suitability of Transdermal Components for the intended use and performing any necessary safety testing.

For More Information, Please Call:

U.S.A. (800) 643-8086

Europe 44 (1509) 613070

Japan (03) 3709-9671

www.3M.com/DDS



See 3M General Conditions of Sale for Transdermal Components for warranty information and other terms of sale.

3M

Drug Delivery Systems

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