



Environmental, Health and Safety Policy

Corporate Life Cycle Management Policy

Applies To This policy applies to all 3M operations worldwide.

Introduction One of 3M's core values is to respect our social and physical environment. To help assure progress toward our long term goal of sustainable development, 3M is committed to continuously improving the environmental performance of our products and processes in ways that meet customer needs and respect the ability of future generations to meet their own needs.

3M's Life Cycle Management (LCM) Policy is intended to ensure that environmental, health and safety (EHS) considerations will be integrated into the design, manufacture, use, and disposal of our products.

Policy Statement New products must undergo Life Cycle Management (LCM) review prior to commercialization.

Existing products must receive LCM reviews on a prioritized basis. A minimum of ten percent (10%) of each business unit's existing products should be reviewed each year. LCM reviews of all existing products must be completed by 2010.

- Priority should be given to new or existing products, based on risk characterization including those that incorporate "materials of public interest," as identified by corporate staff.*
- LCM reviews should include communication with corporate EHS staff experts for guidance, as needed.
- Risk Management plans resulting from the LCM process should include periodic reviews to evaluate practices and significant changes that may affect life cycle impacts. Such changes could include variations in product composition, manufacturing process, application or use, manufacturing or marketing location and new toxicity information.
- Governance of this policy falls under the Corporate EHS Committee.

* "Materials of public interest" are those which (1) because of their properties (e.g., significant toxicity, persistence, and accumulation in living organisms) may present potential risks to health or the environment if not properly managed or (2) are the focus of public interest, even if there may be a lack of full scientific certainty on potential risks."

Related Information Corporate Toxicology and Regulatory Services has materials and courses available, including the Life Cycle Management Standard and the Life Cycle Management User Guide.

For Further Information Contact 3M Corporate Toxicology and Regulatory Services, St. Paul, Minnesota, at 651-736-2890, for guidance in conducting LCM reviews and obtaining staff assistance.

Approved By Environmental, Health and Safety Committee