



Environmental, Health and Safety Policy

Corporate Energy Policy

Applies To	This policy applies to all 3M operations.
Introduction	The objectives of this policy are to improve energy consumption efficiency, reduce cost, optimize capital investment for energy efficiency, reduce environmental and greenhouse gas emissions, and conserve natural resources.
Policy Statement	3M will promote the efficient use of energy to produce and deliver products and services to its customers.
Additional Elements	<p>Policy Guidelines:</p> <p>The following steps should be pursued to support the policy:</p> <ul style="list-style-type: none">• Improve energy efficiency by establishing and implementing effective energy management programs worldwide that support manufacturing capabilities while providing a safe and comfortable work environment.• Emphasize energy efficiency as a factor in product development and in process and facility design.• Secure adequate and reliable energy supplies at the most advantageous rates and implement contingency plans to protect operations from energy supply interruptions.• Encourage continuous energy conservation by employees in their work and personal activities.• Drive further development of internal and external energy efficient and innovative technologies.• Cooperate with governmental agencies and utility companies on energy programs.• Support national governmental energy efficiency policies.
For Further Information	Contact 3M Energy Management, St. Paul, Minnesota, 651-778-7108.
Approved By	Environmental, Health and Safety Committee