Repair Process Tab Rebuild Tab Rebuild



Apply 3M™ VHB™ Surface Cleaner or 3M™ General Purpose Adhesive Cleaner 08984 using 3M™ Professional Panel Wipe 34567 to clean the area. Allow to dry completely.



Use 3M[™] Roloc Disc P80 to smooth rough edges.



Drill several holes of 3-6mm in diameter in the remaining part of the tab to increase the strength of repair.



Coat tab area in 3M™ Polyolefin Adhesion Promoter 05917 and leave to dry for 10 minutes.



Cut 3M[™] Contour Sheet 04903 to about 2.5 times the size of the tab to be repaired. Apply 3M[™] Automix[™] Superfast Plastic Adhesive 55045 with 3M[™] Applicator 08190 using the Contour Sheet as support.



Immediately fold 3M™ Contour
Sheet 04903 over to cover both
sides of the repair. Hold in place for
1 minute then peel 3M™ Contour
Sheet 04903 away.



After 5 minutes shape tab using a 3M™ Roloc Disc P80/180 and create a new fixing point to restore original appearance.



If necessary 3M™ Automix™ Superfast Plastic Adhesive 55045 can be painted using usual paint process for plastic parts or specific bumper paint in spray.

