

# Repair Process Board

## B. PRIMER PREPARATION



Key around the repair prior to applying etch primer using a **3M™ Hookit™ Purple+ Abrasive Multihole Disc P320/P500 (50531/50534)**. Awkward areas can be sanded by hand using **Scotch-Brite™ Hand Pads (07447)** or **Scotch-Brite™ Pre-Cut (07904)**. For difficult to reach areas **Scotch-Brite™ Multi-Flex (07521)** can be used.



Blow off excess dust. Wipe down with **3M™ Professional Panel Wipes (34567)** with **3M™ General purpose adhesive cleaner (08984)**.



Apply masking using **Scotch™ High Performance Masking Tape 3434 in 38mm (07898)** as required.



Move vehicle into primer booth and complete masking stage.



Tack area prior to primer preparation with **3M™ Tack Cloth (07910)**.



Apply Primer according to paint company recommendations to repairs, keeping spray area to a minimum and avoiding hard edges. Dry to paint company recommendations.